

**SECTION 22 11 16
DOMESTIC WATER PIPING**

PART 1 - GENERAL

1.01 REFERENCE STANDARDS

- A. ASME B1.20.1 - Pipe Threads, General Purpose, Inch; 2013 (Reaffirmed 2018).
- B. ASME B16.18 - Cast Copper Alloy Solder Joint Pressure Fittings; 2021.
- C. ASME B16.21 - Nonmetallic Flat Gaskets for Pipe Flanges; 2021.
- D. ASME B16.22 - Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings; 2021.
- E. ASME B16.24 - Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500; 2021.
- F. ASME B18.2.1 - Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series); 2012 (Reaffirmed 2021).
- G. ASME B31.9 - Building Services Piping; 2025.
- H. ASTM A47/A47M - Standard Specification for Ferritic Malleable Iron Castings; 1999, with Editorial Revision (2022).
- I. ASTM A536 - Standard Specification for Ductile Iron Castings; 2024.
- J. ASTM A674 - Standard Practice for Polyethylene Encasement for Ductile Iron Pipe; 2022.
- K. ASTM B32 - Standard Specification for Solder Metal; 2020.
- L. ASTM B75/B75M - Standard Specification for Seamless Copper Tube; 2020.
- M. ASTM B88 - Standard Specification for Seamless Copper Water Tube; 2022.
- N. ASTM B584 - Standard Specification for Copper Alloy Sand Castings for General Applications; 2022.
- O. ASTM B813 - Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube; 2016.
- P. ASTM B828 - Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings; 2023.
- Q. ASTM D2564 - Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems; 2020 (Reapproved 2024).
- R. ASTM D2846/D2846M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems; 2024.
- S. ASTM D2855 - Standard Practice for the Two-Step (Primer and Solvent Cement) Method of Joining Poly (Vinyl Chloride) (PVC) or Chlorinated Poly (Vinyl Chloride) (CPVC) Pipe and Piping Components with Tapered Sockets; 2020 (Reapproved 2024).
- T. ASTM F402 - Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings; 2018.
- U. ASTM F493 - Standard Specification for Solvent Cements for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe and Fittings; 2022.
- V. ASTM F656 - Standard Specification for Primers for Use in Solvent Cement Joints of Poly(Vinyl Chloride) (PVC) Plastic Pipe and Fittings; 2021.
- W. ASTM F1807 - Standard Specification for Metal Insert Fittings Utilizing a Copper Crimp Ring, or Alternate Stainless Steel Clamps, for SDR9 Cross-Linked Polyethylene (PEX) Tubing and SDR9 Polyethylene of Raised Temperature (PE-RT) Tubing; 2023.
- X. ASTM F1960 - Standard Specification for Cold Expansion Fittings with PEX Reinforcing Rings for Use with Cross-Linked Polyethylene (PEX) and Polyethylene of Raised Temperature (PE-RT) Tubing; 2024.

- Y. AWS A5.8M/A5.8 - Specification for Filler Metals for Brazing and Braze Welding; 2019.
- Z. AWWA C105/A21.5 - Polyethylene Encasement for Ductile-Iron Pipe Systems; 2018.
- AA. AWWA C110/A21.10 - Ductile-Iron and Gray-Iron Fittings; 2021.
- BB. AWWA C111/A21.11 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings; 2023.
- CC. AWWA C151/A21.51 - Ductile-Iron Pipe, Centrifugally Cast; 2023.
- DD. AWWA C153/A21.53 - Ductile-Iron Compact Fittings; 2019.
- EE. AWWA C219 - Bolted Sleeve-Type Couplings for Plain-End Pipe; 2023.
- FF. AWWA C600 - Installation of Ductile-Iron Mains and Their Appurtenances; 2023.
- GG. AWWA C606 - Grooved and Shouldered Joints; 2022.
- HH. AWWA C651 - Disinfecting Water Mains; 2023.
- II. AWWA C652 - Disinfection of Water-Storage Facilities; 2019.
- JJ. AWWA M41 - Ductile-Iron Pipe and Fittings; 2009.
- KK. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation; 2018, with Amendment (2019).
- LL. NSF 14 - Plastics Piping System Components and Related Materials; 2023.
- MM. NSF 61 - Drinking Water System Components - Health Effects; 2024.

1.02 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.03 SUMMARY

- A. Section Includes:
 1. Copper tube and fittings.
 2. Ductile-iron pipe and fittings.
- B. Related Requirements:
 1. Section 221113 "Facility Water Distribution Piping" for water piping outside the building from source to the point where water-service piping enters the building.

1.04 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.
- B. Sustainable Design Submittals:
 1. Product Data: For adhesives, indicating VOC content.
 2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

1.05 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.06 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:

1. Notify NYCHA Field Manager no fewer than two days in advance of proposed interruption of water service.
2. Do not interrupt water service without NYCHA Field Manager's written permission.

PART 2 - PRODUCTS

2.01 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."
- C. Comply with NSF Standard 372 for low lead.

2.02 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B88, Type L ((ASTM B88M)), Type B) water tube, drawn temper.
- B. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- E. Copper Unions:
 1. MSS SP-123.
 2. Cast-copper-alloy, hexagonal-stock body.
 3. Ball-and-socket, metal-to-metal seating surfaces.
 4. Solder-joint or threaded ends.
- F. Copper Pressure-Seal-Joint Fittings:
 1. Fittings for NPS 2 (DN 50) and Smaller: Wrought-copper fitting with EPDM- rubber, O-ring seal in each end.
 2. Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Cast-bronze or wrought- copper fitting with EPDM-rubber, O-ring seal in each end.
- G. Copper Push-on-Joint Fittings:
 1. Description:
 - a. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B16.22.
 - b. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.
- H. Copper-Tube, Extruded-Tee Connections:
 1. Description: Tee formed in copper tube according to ASTM F 2014.
- I. Appurtenances for Grooved-End Copper Tubing:
 1. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B75/B75M copper tube or ASTM B584 bronze castings.
 2. Mechanical Couplings for Grooved-End Copper Tubing:
 - a. Copper-tube dimensions and design similar to AWWA C606.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating: 300 psig.

2.03 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: With retaining glands and necessary rodding.

1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Standard-Pattern, Mechanical-Joint Fittings: With retaining glands and necessary rodding.
1. AWWA C110/A21.10, ductile or gray iron.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- C. Compact-Pattern, Mechanical-Joint Fittings: With retaining glands and necessary rodding.
1. AWWA C153/A21.53, ductile iron.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Push-on-Joint, Ductile-Iron Pipe: 1. AWWA C151/A21.51.
1. 2. Push-on-joint bell and plain spigot end unless grooved or flanged ends are
 - a. indicated.
- E. Standard-Pattern, Push-on-Joint Fittings:
1. AWWA C110/A21.10, ductile or gray iron.
 2. Gaskets: AWWA C111/A21.11, rubber.
- F. Compact-Pattern, Push-on-Joint Fittings:
1. AWWA C153/A21.53, ductile iron.
 2. Gaskets: AWWA C111/A21.11, rubber.
- G. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.
- H. Appurtenances for Grooved-End, Ductile-Iron Pipe:
1. Fittings for Grooved-End, Ductile-Iron Pipe: ASTM A47/A47M, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions that match pipe.
 2. Mechanical Couplings for Grooved-End, Ductile-Iron-Piping:
 - a. AWWA C606 for ductile-iron-pipe dimensions.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating:
 - 1) 1) NPS 14 to NPS 18 (DN 350 to DN 450): 250 psig
 - (a) ???Insert value???
 - 2) 2) NPS 20 to NPS 46 (DN 500 to DN 900): 150 psig
 - (a) ???Insert value???

2.04 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys.
- D. Flux: ASTM B813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F493.
1. Adhesive primer shall have a VOC content of 550 g/L or less.

2. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 3. Solvent cement shall have a VOC content of 490 g/L or less.
 4. Solvent cement shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- G. Solvent Cements for Joining PVC Piping: ASTM D2564. Include primer according to ASTM F656.
1. Adhesive primer shall have a VOC content of 550 g/L or less.
 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 3. Solvent cement shall have a VOC content of 510 g/L or less.
 4. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- H. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.05 ENCASEMENT FOR PIPING

- A. Standard: ASTM A674 or AWWA C105/A21.5.
- B. Form: Sheet or tube.
- C. Color: Black or natural.

2.06 TRANSITION FITTINGS

- A. General Requirements:
 1. Same size as pipes to be joined.
 2. Pressure rating at least equal to pipes to be joined.
 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.

2.07 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 1. Standard: ASSE 1079.
 2. Pressure Rating: 125 psig minimum at 180 degrees Fahrenheit???Insert value???
 3. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 1. Standard: ASSE 1079.
 2. Factory-fabricated, bolted, companion-flange assembly.
 3. Pressure Rating: 125 psig minimum at 180 degrees Fahrenheit???Insert value???
 4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:

1. Nonconducting materials for field assembly of companion flanges.
 2. Pressure Rating: 150 psig???.Insert value???
 3. Gasket: Neoprene or phenolic.
 4. Bolt Sleeves: Phenolic or polyethylene.
 5. Washers: Phenolic with steel backing washers.
- E. Dielectric Nipples:
1. Standard: IAPMO PS 66.
 2. Electroplated steel nipple complying with ASTM F 1545.
 3. Pressure Rating and Temperature: 300 psig at 225 degrees Fahrenheit???.Insert values???
 4. End Connections: Male threaded or grooved.
 5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.01 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.02 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install underground copper tube and ductile-iron pipe in PE encasement according to ASTM A674 or AWWA C105/A21.5.
- E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- F. Install shutoff valve immediately upstream of each dielectric fitting.
- G. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- H. Install domestic water piping level with 0.25 percent slope downward toward drain without pitch and plumb.
- I. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- J. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- K. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- L. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- M. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- N. Install piping to permit valve servicing.
- O. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- P. Install piping free of sags and bends.
- Q. Install fittings for changes in direction and branch connections.
- R. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- S. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.03 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Push-on Joints for Copper Tubing: Clean end of tube. Measure insertion depth with manufacturer's depth gage. Join copper tube and push-on-joint fittings by inserting tube to measured depth.
- H. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- I. Joint Construction for Grooved-End Copper Tubing: Make joints according to AWWA C606. Roll groove ends of tubes. Lubricate and install gasket over ends of tubes or tube and fitting. Install coupling housing sections over gasket with keys seated in tubing grooves. Install and tighten housing bolts.
- J. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified

(flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.

- K. Joint Construction for Grooved-End Steel Piping: Make joints according to AWWA C606. Square cut, Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- L. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- M. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D2846/D2846M Appendix.
 - 3. PVC Piping: Join according to ASTM D2855.
- N. Joints for PEX Tubing: Join according to ASTM F1807 for metal insert and copper crimp ring fittings and ASTM F1960 for cold expansion fittings and reinforcing rings.
- O. Joints for PEX Tubing: Join according to ASSE 1061 for push-fit fittings.
- P. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.04 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 2 (DN 50) and Larger: Sleeve-type coupling.

3.05 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges, flange kits, nipples.
- C. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.06 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet 32.81 yard and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet 32.81 yard: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet 32.81 yard if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet 32.81 yard or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 3 to NPS 5 (DN 80 to DN 125): 10 feet with 1/2-inch (13-mm) rod.
 2. NPS 6 (DN 150): 10 feet with 5/8-inch (16-mm) rod.
 3. NPS 8 (DN 200): 10 feet with 3/4-inch (19-mm) rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet with 5/8-inch (16-mm) rod.
 2. 2. NPS 6 (DN 150): 12 feet with 3/4-inch (19-mm) rod.
 3. 3. NPS 8 to NPS 12 (DN 200 to DN 300): 12 feet with 7/8-inch (22-mm) rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet with 5/8-inch (16-mm) rod.
 2. 2. NPS 6 (DN 150): 12 feet with 3/4-inch (19-mm) rod.
 3. 3. NPS 8 to NPS 12 (DN 200 to DN 300): 12 feet with 7/8-inch (22-mm) rod.
- J. Install supports for vertical stainless-steel piping every 15 feet.
- K. Support piping and tubing not listed in this article according to MSS SP-58 and manufacturer's written instructions.

3.07 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 1. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 2. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 (DN 65) and larger.

3.08 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.09 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

- 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
- 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
 - a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
 1. Close drain valves, hydrants, and hose bibbs.
 2. Open shutoff valves to fully open position.
 3. Open throttling valves to proper setting.
 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 8. Check plumbing specialties and verify proper settings, adjustments, and operation.
 - 9.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

- a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Clean non-potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100), shall be one of the following:
 1. Hard copper tube, ASTM B88, Type L ((ASTM B88M)), Type B; cast- or wrought- copper, solder-joint fittings; and brazed joints.
 2. Hard copper tube, ASTM B88, Type L ((ASTM B88M)), Type B); copper pressure- seal-joint fittings; and pressure-sealed joints.
 3. Hard copper tube, ASTM B88, Type L ((ASTM B88M)), Type B; grooved-joint, copper-tube appurtenances; and grooved joints.

3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 1. Shutoff Duty: Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 (DN 65) and larger.
 2. Throttling Duty: Use butterfly or ball valves with flanged ends for piping NPS 2- 1/2 (DN 65) and larger.
 3. Drain Duty: Hose-end drain valves.
- B. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 22 11 16 22 11 16