

DIVISION 23
SECTION 23 05 29
HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.01 SUMMARY

- A. This Section includes the following:
1. Steel pipe hangers and supports.
 2. Trapeze pipe hangers.
 3. Metal framing systems.
 4. Thermal-hanger shield inserts.
 5. Equipment supports.
- B. See Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
- C. Related Sections:
1. Section 01 51 23 - Temporary Heating
 2. Section 23 05 00 – Common Work Results For HVAC
 3. Section 23 05 13 - Common Motor Requirements For HVAC Equipment
 4. Section 23 05 23 - General Duty Valves For HVAC Piping
 5. Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment
 6. Section 23 05 53 - Identification for HVAC Piping and Equipment
 7. Section 23 05 93 - Testing, Adjusting and Balancing for HVAC
 8. Section 23 07 00 - HVAC Insulation
 9. Section 23 09 13 - Instrumentation and Control for HVAC
 10. Section 23 09 14 - Natural Gas and CO Gas Leak Detection Equipment
 11. Section 23 09 23 - Control Dampers
 12. Section 23 09 24 - Steam Flow Meters
 13. Section 23 22 13 - Steam and Condensate Heating Piping
 14. Section 23 25 19 - Water Treatment for Steam System Feedwater
 15. Section 23 31 13 - Metal Ducts
 16. Section 23 33 00 - Air Duct Accessories
 17. Section 23 34 16 - Boiler Room Combustion Air Makeup And Ventilation System
 18. Section 23 51 00 - Chimney Liner
 19. Section 23 51 16 - Prefabricated Breechings and Accessories
 20. Section 23 51 23 - Gas Vents
 21. Section 23 52 39 - Firetube Boilers
 22. Section 23 53 12 - Vacuum Condensate Pumps
 23. Section 23 53 13 - Boiler Feedwater Pumps

1.02 DEFINITIONS

- A. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.03 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.04 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel pipe hangers and supports.
- B. Shop Drawings: Signed and sealed by a qualified Professional Engineer, Licensed in the State of New York. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze pipe hangers. Include Product Data for components.
 - 2. Metal framing systems. Include Product Data for components.
 - 3. Equipment supports.
- C. Welding certificates.

1.05 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler, Pressure Vessel Code: Section IX and as described in Section 23 52 39.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.02 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
 - 1. AAA Technology & Specialties Co., Inc.
 - 2. Bergen-Power Pipe Supports.
 - 3. B-Line Systems, Inc.; a division of Cooper Industries.
 - 4. Carpenter & Paterson, Inc.
 - 5. Empire Industries, Inc.
 - 6. ERICO/Michigan Hanger Co.
 - 7. Globe Pipe Hanger Products, Inc.
 - 8. Grinnell Corp.
 - 9. GS Metals Corp.
 - 10. National Pipe Hanger Corporation.
 - 11. PHD Manufacturing, Inc.
 - 12. PHS Industries, Inc.
 - 13. Piping Technology & Products, Inc.
 - 14. Tolco Inc.
- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.03 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.04 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Manufacturers:
 - 1. B-Line Systems, Inc.; a division of Cooper Industries.
 - 2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
 - 3. GS Metals Corp.
 - 4. Power-Strut Div.; Tyco International, Ltd.
 - 5. Thomas & Betts Corporation.
 - 6. Tolco Inc.
 - 7. Unistrut Corp.; Tyco International, Ltd.

- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.05 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- (690-kPa-) minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Manufacturers:
 - 1. Carpenter & Paterson, Inc.
 - 2. ERICO/Michigan Hanger Co.
 - 3. PHS Industries, Inc.
 - 4. Pipe Shields, Inc.
 - 5. Rilco Manufacturing Company, Inc.
 - 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate, Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass, ASTM C 552, Type II cellular glass with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate, Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass, ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.06 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.07 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.01 HANGER AND SUPPORT APPLICATIONS

- A. Piping larger than 3-inches diameter shall only be supported by means of provision of supplemental galvanized steel support members with rigid attachment to the underside of structural framing; the use of hanger expansion inserts into the existing concrete slab above, shall be prohibited for piping larger than 3-inches diameter.
- B. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- C. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- D. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- E. Use non-metallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- F. Use padded hangers for piping that is subject to scratching.
- G. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated stationary pipes, NPS 1/2 to NPS 30 (DN 15 to DN 750).
 2. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36 (DN 100 to DN 900), with steel pipe base stanchion support and cast-iron floor flange.
 3. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30 (DN 25 to DN 750), from 2 rods if longitudinal movement caused by expansion and contraction might occur.
- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20 (DN 20 to DN 500).
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20 (DN 20 to DN 500), if longer ends are required for riser clamps.
- I. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches (150 mm) for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.
- J. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18), only for piping sizes 3-inches diameter and smaller: For upper attachment to suspend pipe hangers from concrete slab above.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb (340 kg).
 - b. Medium (MSS Type 32): 1500 lb (680 kg).
 - c. Heavy (MSS Type 33): 3000 lb (1360 kg).
 8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- K. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use mechanical-expansion anchors instead of building attachments, in existing concrete construction, only for piping sizes 3-inches diameter and smaller. Piping larger than 3-inches diameter shall only be supported by means of provision of supplemental galvanized steel support members with rigid attachment to the underside

of structural framing; the use of hanger expansion inserts into the existing concrete slab above, shall be prohibited for piping larger than 3-inches diameter.

3.02 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- E. Install lateral bracing with pipe hangers and supports to prevent swaying.
- F. Install building attachments within concrete slabs for piping of 3-inches diameter and smaller; for piping sizes larger than 3-inches diameter, attach hangers and supports to structural steel by means of provision of galvanized supplemental steel support members. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 (DN 65) and larger and at changes in direction of piping.
- G. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- H. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- I. Insulated Piping: Comply with the following:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
 - b. NPS 4 (DN 100): 12 inches (305 mm) long and 0.06 inch (1.52 mm) thick.
 - c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches (457 mm) long and 0.06 inch (1.52 mm) thick.
 - d. NPS 8 to NPS 14 (DN 200 to DN 350): 24 inches (610 mm) long and 0.075 inch (1.91 mm) thick.
 - e. NPS 16 to NPS 24 (DN 400 to DN 600): 24 inches (610 mm) long and 0.105 inch (2.67 mm) thick.
5. Pipes NPS 8 (DN 200) and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.03 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.04 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.05 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

END OF SECTION

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